

PART NUMBER PFF76-923

DESCRIPTION UPPER GEARBOX MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

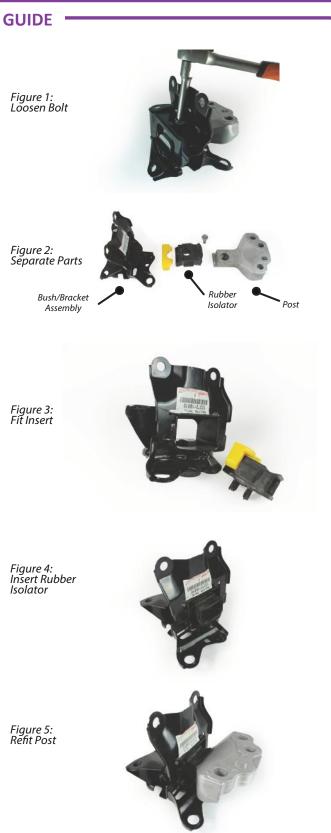
1 x Polyurethane Bush Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that: -all work to be carried out by a licensed technician; -all safety precautions adhered to; -wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Support the gearbox from below with a jack or axle stand.
- 2. Remove the gearbox mount from the car.
- 3. Loosen and remove the bolt securing the gearbox supporting post to the bush (Figure 1).
- 4. Slide the post and it's rubber insulator out from the bush/bracket assembly (Figure 2). Some dish soap may be used to lubricate these parts and ease disassembly.
- 5. Fit the insert onto the Rubber Isolator, as shown (Figure 3)
- 6. Push the bush/bracket assembly into the insert (Figure 4), and make sure the rubber flaps seat correctly around the bush sleeve inside the vbush/bracket assembly.
- 7. Push the post back into place inside the rubber isolator (Figure 5), and fasten it to the bush with the bolt, and tighten to manufacturer's recommended torque spec.
- 8. Refit the mount to the car, and tighten all fasteners to manufacturer's recommended torque spec.



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